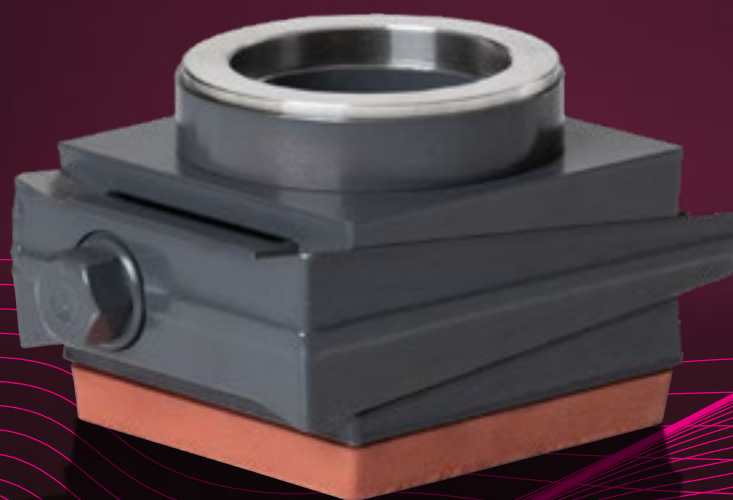


ISOLOC UMS **MACHINE SHOES SL**

For the precise and zero-play installation
of highly dynamic machines.



THE COMPANY

Isoloc was founded in 1996 in Stuttgart.

Since 2000 the company has been managed by the Managing Director Mr. Uwe Schuerle.

Aim of the new company isoloc is the development of innovative and high-quality products „Made in Germany“, in the field of installation technology and vibration insulation of machines and plants of all kinds.

This aim we consequently pursue with our team of qualified professionals. Today our company is successfully active in all fields of the industry, whether in Stuttgart, Beijing or São Paulo.

We develop economic and optimal solutions for you.

Thereby, the size of the machine is not important. We store smaller machine tools just as big forging presses, but also machines for forming technology, durables, printing and paper, chemistry, wood processing, food, electrical and construction industry. Even insulations of constructions and buildings, such as the Swiss Embassy in Berlin, heavy machine foundations (sprung foundations) for large machinery and plants are included in our wide array of solutions.

We succeed in optimising your machines with the most modern measuring and analysing technology - with the result of a measurable quality improvement of your products and increased productivity.

At the same time the noise level in the production facility is reduced. Because the health of our staff is important to us.

We are your competent and reliable partner in all questions and challenging issues concerning the vibration technology and optimisation of machines.

Your perfection is our aim!

ISOLOC UMS MACHINE SHOE STEEL LINE - MADE OF FORGED STEEL AND INCLINED RUNNING SURFACES

The new patented universal precision machine shoes made of forged steel are the consequent development due to steadily increased requirements in the machine-tool manufacturing. Due the patented construction, which differs from all other levelling shoes, even heaviest loads can be levelled very precisely at the same time, at smaller external dimensions. The running surfaces, inclined by 15°, ensure zero play and excellent power transmission to the foundation respectively on our highly absorbing vibration insulation panels due to the double stiffness to comparable elements of cast iron.

DESIGNS

These UMS machine shoes are available in the following designs:

- Free-standing
- Screw-on centric
- Screw-on eccentric
- Through-bore centric
- Through-bore eccentric
- With or without inclination compensation

YOUR ADVANTAGES

- Due to the faster (not anchored) setup and levelling of your machines you reduce your installation costs by up to 50 %.
- Thanks to the high stiffness of the SL series ($c = 1666 \text{ kN/mm}$ at a load magnitude of 100 kN), you can even better take advantage of the excellent damping of our vibration insulation panels.

This means to you:

- A significant improvement of the dynamic properties (= higher kv-factor and jerk) of machine-tools, with less structure-borne sound and noise at the same time.
- The patented construction with the running surfaces inclined by 15° has almost zero play.

This means to you:

- High dynamics with no additional relative movements.
- Excellent power transmission to the foundation, also if the installation is not anchored.

We set high standards concerning the reliability and durability of our products. Spare parts and levelling spindles are made of high-resistance steel.

All calculations regarding stiffness are performed via FEM and reviewed and certified by independent testing bodies, such as e.g. KIT in Karlsruhe.

Thereby, it is ensured that calculated values are complied with in practice, too.



UMS MACHINE SHOES SL

Equipment & Dimensions



UMS8/SL-ASF

Screw-on or free-standing version available. Upon request with base broadening panels BV for special requirements, e.g. in a very high dynamic of a machine or to decrease the surface pressure on the floor. The top side is equipped with a non-skid panel GPL 3025 and the bottom side with a vibration insulation panel.



UMS8/SL-DSF

Through-bore for floor anchoring of the machine or free-standing use possible. The top side is delivered with a non-skid panel GPL 3025; the bottom side is equipped with a vibration insulation panel. Screw and ROKAP element can be ordered separately.



UMS8/SL-KDS

Through-bore machine shoe, which must be inserted with a floor anchoring. It is recommended for a pure compensation of the height of the machine, since it does not provide any vibration insulation. The machine shoe must be anchored or grouted after levelling.

EQUIPMENT UMS MACHINE SHOES S

| Art.-no. | Type | F max ¹ |
|----------|------------------|--------------------|
| 305S10 | UMS8/SL-ASF/10 | 6 000 |
| 305S15 | UMS8/SL-ASF/17 | 24 000 |
| 305S20 | UMS8/SL-ASF/20 | 14 500 |
| 305S202 | UMS8/SL-ASF/20-2 | 14 500 |
| 305S250 | UMS8/SL-ASF/25 | 20 570 |
| 305S30 | UMS8/SL-ASF/30 | 60 000 |
| 305S35 | UMS8/SL-ASF/32 | 48 400 |
| 305S40 | UMS8/SL-ASF/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|------------------|--------------------|
| 305S11 | UMS8/SL-DSF/10 | 6 000 |
| 305S16 | UMS8/SL-DSF/17 | 24 000 |
| 305S21 | UMS8/SL-DSF/20 | 14 500 |
| 305S212 | UMS8/SL-DSF/20-2 | 14 500 |
| 305S251 | UMS8/SL-DSF/25 | 20 570 |
| 305S31 | UMS8/SL-DSF/30 | 60 000 |
| 305S36 | UMS8/SL-DSF/32 | 48 400 |
| 305S41 | UMS8/SL-DSF/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|-------------|--------------------|
| 305S00 | UMS8/SL-KDS | 80 000 |

Note:

Please refer to our website or our general catalogue to select the correct IPL vibration insulation panels for your use. We will also be pleased to give you advice, just give us a call.

¹F max in N

$F_{max} = F_{vsp} + F_G + F_{dyn}$ in N

F_{vsp} : Screw preload force in floor anchoring

F_G : proportional weight force of the machine

F_{dyn} : proportional dynamic forces

UMS MACHINE SHOES SL-ASA AND SL-DSA

Equipment & Dimensions



UMS8/SL-ASA

Screw-on machine shoe with inclination compensation. For a stable positioning in inclined floors or uneven machine footprint. The ball ring enables a stress-free compensation of floor unevenness of up to 3°. The top side will be equipped with vibration insulation panels. The machine shoe must be anchored with the machine after levelling.



UMS8/SL-DSA

Through-bore machine shoe for floor anchoring of the machine with inclination compensation. For a stable positioning of the machine even on an uneven floor. The machine must be anchored to the floor through the machine foot after levelling. A vibration decoupling of the screw takes place by our insulation discs RONKAP. The bottom side will be equipped with a vibration insulation panel.



UMS8/SL-KDSA

Through-bore machine shoe, which must be inserted by floor anchoring. It is recommended for a pure height compensation of the machine since it does not provide any vibration insulation. With inclination compensation to compensate floor inclinations or uneven machine feet. The machine shoe must be anchored after levelling.

EQUIPMENT UMS MACHINE SHOES SL

| Art.-no. | Type | F max ¹ |
|----------|------------------|--------------------|
| 305S12 | UMS8/SL-ASA/10 | 6 000 |
| 305S17 | UMS8/SL-ASA/17 | 24 000 |
| 305S22 | UMS8/SL-ASA/20 | 14 500 |
| 305S222 | UMS8/SL-ASA/20-2 | 14 500 |
| 305S252 | UMS8/SL-ASA/25 | 20 570 |
| 305S32 | UMS8/SL-ASA/30 | 60 000 |
| 305S37 | UMS8/SL-ASA/32 | 48 400 |
| 305S42 | UMS8/SL-ASA/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|------------------|--------------------|
| 305S13 | UMS8/SL-DSA/10 | 6 000 |
| 305S18 | UMS8/SL-DSA/17 | 24 000 |
| 305S23 | UMS8/SL-DSA/20 | 14 500 |
| 305S232 | UMS8/SL-DSA/20-2 | 14 500 |
| 305S253 | UMS8/SL-DSA/25 | 20 570 |
| 305S33 | UMS8/SL-DSA/30 | 60 000 |
| 305S38 | UMS8/SL-DSA/32 | 48 400 |
| 305S43 | UMS8/SL-DSA/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|--------------|--------------------|
| 305S03 | UMS8/SL-KDSA | 80 000 |

¹F max in N
F max = F_{vsp} + F_G + F_{dyn} in N
F_{vsp}: Screw preload force in floor anchoring
F_G: proportional weight force of the machine
F_{dyn}: proportional dynamic forces

UMS MACHINE SHOES SLZ

Equipment & Dimensions



UMS8/SLZ-ASF

Screw-on or free-standing version available. Upon request with base broadening panels BV for special requirements, e.g. in a very high dynamics of a machine or to decrease the surface pressure on the floor. The top side is equipped with a non-skid panel GPL 3025 and the bottom side with vibration insulation panel.



UMS8/SLZ-DSF

Centric through-bore for floor anchoring of the machine or free-standing use possible. The top side will be delivered with a non-skid panel GPL 3025; the bottom side will be equipped with a vibration insulation panel. Screw and RONKAP element can be ordered separately.



UMS8/SLZ-KDS

Centric through-bore machine shoe, which must be inserted by floor anchoring. It is recommended for a pure compensation of the height of the machine, since it does not provide any vibration insulation. The machine shoe must be anchored after levelling.

EQUIPMENT UMS MACHINE SHOES SLZ

| Art.-no. | Type | F max ¹ |
|----------|-------------------|--------------------|
| 305SZ10 | UMS8/SLZ-ASF/10 | 6 000 |
| 305SZ15 | UMS8/SLZ-ASF/17 | 24 000 |
| 305SZ20 | UMS8/SLZ-ASF/20 | 14 500 |
| 305SZ202 | UMS8/SLZ-ASF/20-2 | 14 500 |
| 305SZ250 | UMS8/SLZ-ASF/25 | 20 570 |
| 305SZ30 | UMS8/SLZ-ASF/30 | 60 000 |
| 305SZ35 | UMS8/SLZ-ASF/32 | 48 400 |
| 305SZ40 | UMS8/SLZ-ASF/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|-------------------|--------------------|
| 305SZ11 | UMS8/SLZ-DSF/10 | 6 000 |
| 305SZ16 | UMS8/SLZ-DSF/17 | 24 000 |
| 305SZ21 | UMS8/SLZ-DSF/20 | 14 500 |
| 305SZ212 | UMS8/SLZ-DSF/20-2 | 14 500 |
| 305SZ251 | UMS8/SLZ-DSF/25 | 20 570 |
| 305SZ31 | UMS8/SLZ-DSF/30 | 60 000 |
| 305SZ36 | UMS8/SLZ-DSF/32 | 48 400 |
| 305SZ41 | UMS8/SLZ-DSF/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|--------------|--------------------|
| 305SZ00 | UMS8/SLZ-KDS | 80 000 |

Note:

Please refer to our website or our general catalogue to select the correct IPL vibration insulation panels for your use. We will also be pleased to give you advice, just give us a call.

¹F max in N

$F_{max} = F_{vsp} + F_G + F_{dyn}$ in N

F_{vsp} : Screw preload force in floor anchoring

F_G : proportional weight force of the machine

F_{dyn} : proportional dynamic forces

UMS MACHINE SHOES SLZ-ASA AND SLZ-DSA

Equipment & Dimensions



UMS8/SLZ-ASA

Screw-on machine shoe with inclination compensation. For a stable positioning in inclined floors or uneven machine footprints.

The ball ring enables a stress-free compensation of floor unevenness of up to 3°. The bottom side will be equipped with vibration insulation panels. The machine shoe must be anchored with the machine after levelling.



UMS8/SLZ-DSA

Centric through-bore machine shoe for floor anchoring of the machine with inclination compensation. For a stable positioning of the machine even on an uneven floor. The machine must be anchored with the floor through the machine foot after levelling. A vibration decoupling of the screw takes place by our insulation discs ROKAP. The bottom side will be equipped with a vibration insulation panel.



UMS8/SLZ-KDSA

Centric through-bore machine shoe, which must be inserted by floor anchoring. It is recommended for a pure height compensation of the machine since it does not provide any vibration insulation. With inclination compensation to compensate floor inclinations or uneven machine bases. The machine shoe must be anchored after levelling.

EQUIPMENT UMS MACHINE SHOES SLZ

| Art.-no. | Type | F max ¹ |
|----------|-------------------|--------------------|
| 305SZ12 | UMS8/SLZ-ASA/10 | 6 000 |
| 305SZ17 | UMS8/SLZ-ASA/17 | 24 000 |
| 305SZ22 | UMS8/SLZ-ASA/20 | 14 500 |
| 305SZ222 | UMS8/SLZ-ASA/20-2 | 14 500 |
| 305SZ252 | UMS8/SLZ-ASA/25 | 20 570 |
| 305SZ32 | UMS8/SLZ-ASA/30 | 60 000 |
| 305SZ37 | UMS8/SLZ-ASA/32 | 48 400 |
| 305SZ42 | UMS8/SLZ-ASA/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|-------------------|--------------------|
| 305SZ13 | UMS8/SLZ-DSA/10 | 6 000 |
| 305SZ18 | UMS8/SLZ-DSA/17 | 24 000 |
| 305SZ23 | UMS8/SLZ-DSA/20 | 14 500 |
| 305SZ232 | UMS8/SLZ-DSA/20-2 | 14 500 |
| 305SZ253 | UMS8/SLZ-DSA/25 | 20 570 |
| 305SZ33 | UMS8/SLZ-DSA/30 | 60 000 |
| 305SZ38 | UMS8/SLZ-DSA/32 | 48 400 |
| 305SZ43 | UMS8/SLZ-DSA/40 | 24 000 |

| Art.-no. | Type | F max ¹ |
|----------|---------------|--------------------|
| 305SZ03 | UMS8/SLZ-KDSA | 80 000 |

¹F max in N

$F_{max} = F_{v_{sp}} + F_G + F_{dyn}$ in N

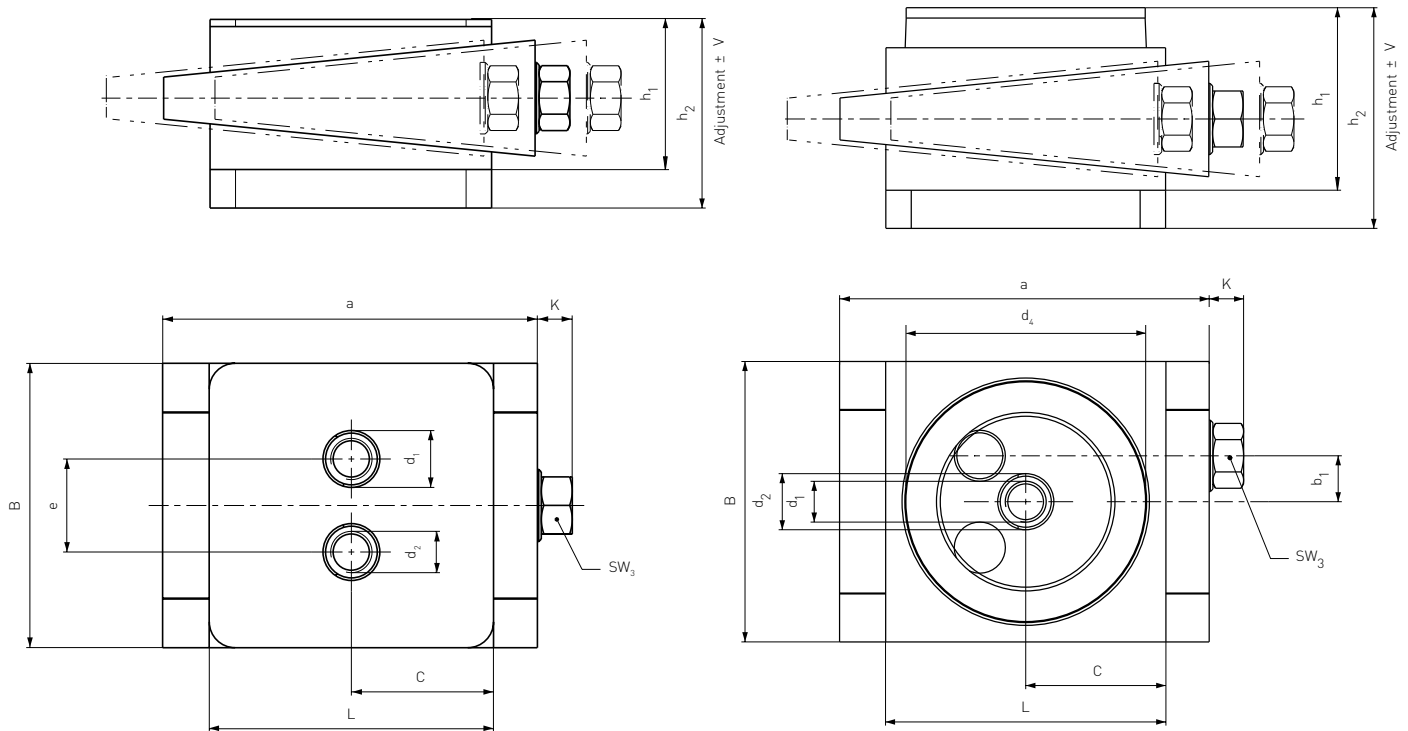
$F_{v_{sp}}$: Screw preload force in floor anchoring

F_G : proportional weight force of the machine

F_{dyn} : proportional dynamic forces

DIMENSIONS UMS8/SL, UMS8/SLZ WITH IPL

| | Type | L x W** | Height in h_1^* | IPL equipment height h_2^* | | | | Adjustment range V^* | a^* | K^{**} | b_1^{**} | e^* | c^* | d_1^* | d_2^* | d_4^* | SW_3^* |
|--------------|----------|-----------|-------------------|------------------------------|--------------|--------------|----|------------------------|-------|----------|------------|-------|-------|---------|---------|---------|----------|
| ASF | UMS8/SL | 110 x 110 | 56 | (IPL10-30) | 74 / (IPL25) | 84 / (IPL40) | 67 | +7 / -3 | 145 | 13.5 | - | 36 | 55 | M16 | 22 | - | 22 |
| ASF-Z | UMS8/SLZ | 110 x 110 | 56 | (IPL10-30) | 74 / (IPL25) | 84 / (IPL40) | 67 | +7 / -3 | 145 | 13.5 | 18 | - | 55 | M16 | 22 | - | 22 |
| DSF | UMS8/SL | 110 x 110 | 56 | (IPL10-30) | 74 / (IPL25) | 84 / (IPL40) | 67 | +7 / -3 | 145 | 13.5 | - | 36 | 55 | M16 | 22 | - | 22 |
| DSF-Z | UMS8/SLZ | 110 x 110 | 56 | (IPL10-30) | 74 / (IPL25) | 84 / (IPL40) | 67 | +7 / -3 | 145 | 13.5 | 18 | - | 55 | M16 | 22 | - | 22 |
| ASA | UMS8/SL | 110 x 110 | 72 | (IPL10-30) | 87 / (IPL25) | 97 / (IPL40) | 80 | +7 / -3 | 145 | 13.5 | - | 36 | 55 | M16 | 22 | 94 | 22 |
| ASA-Z | UMS8/SLZ | 110 x 110 | 72 | (IPL10-30) | 87 / (IPL25) | 97 / (IPL40) | 80 | +7 / -3 | 145 | 13.5 | 18 | - | 55 | M16 | 22 | 94 | 22 |
| DSA | UMS8/SL | 110 x 110 | 72 | (IPL10-30) | 87 / (IPL25) | 97 / (IPL40) | 80 | +7 / -3 | 145 | 13.5 | - | 36 | 55 | M16 | 22 | 94 | 22 |
| DSA-Z | UMS8/SLZ | 110 x 110 | 72 | (IPL10-30) | 87 / (IPL25) | 97 / (IPL40) | 80 | +7 / -3 | 145 | 13.5 | 18 | - | 55 | M16 | 22 | 94 | 22 |

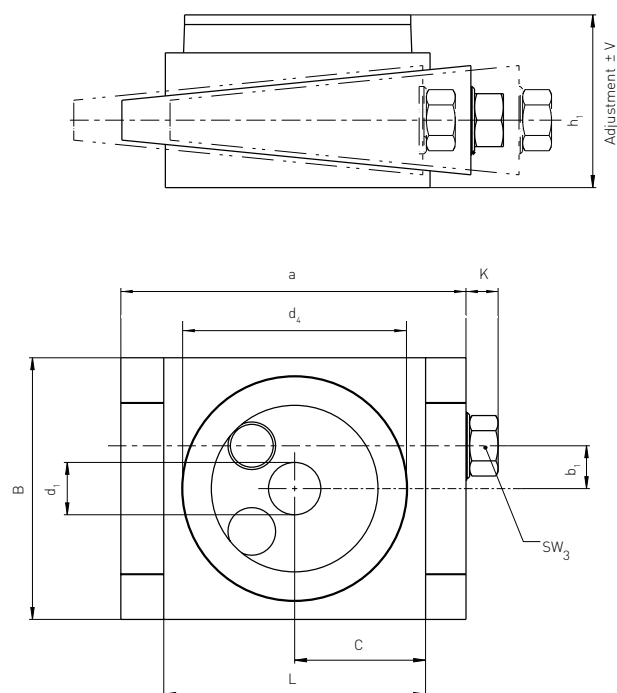
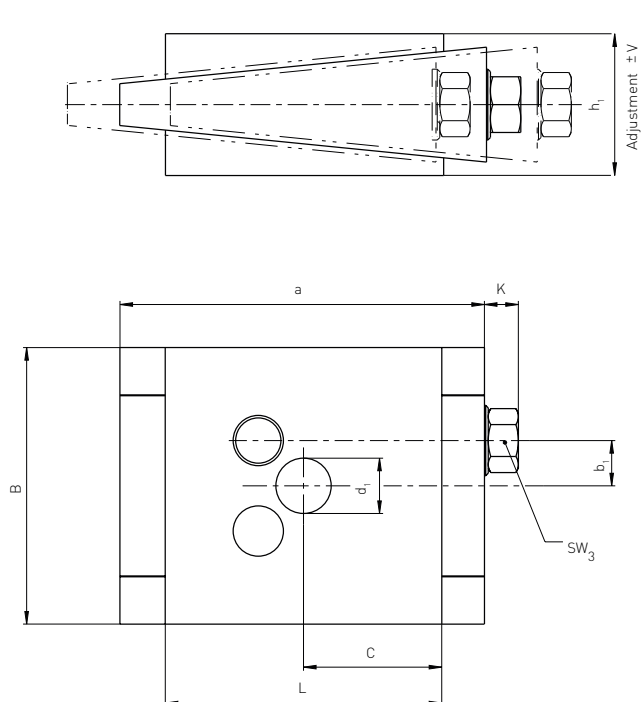


F_{\max} in N
 $F_{\max} = F_{Vsp} + F_G + F_{dyn}$ in N
 F_{Vsp} : Screw preload force in floor anchoring
 F_G : proportional weight force of the machine
 F_{dyn} : proportional dynamic forces

* All measurements in mm
 ** Length and width in mm

DIMENSIONS UMS8/SL, UMS8/SLZ WITHOUT IPL

| | Type | L x w** | Height in h ₁ * | F max ¹ | Adjustment range V* | a* | K** | b ₁ ** | e* | c* | d ₁ * | d ₄ * | SW ₃ * |
|-------------|----------|-----------|----------------------------|--------------------|---------------------|-----|------|-------------------|----|----|------------------|------------------|-------------------|
| KDSA | UMS8/SL | 110 x 110 | 72 | 80 000 | +7 / -3 | 145 | 13.5 | - | 36 | 55 | 22 | 94 | 22 |
| KDSA | UMS8/SLZ | 110 x 110 | 72 | 80 000 | +7 / -3 | 145 | 13.5 | 18 | - | 55 | 22 | 94 | 22 |
| KDS | UMS8/SL | 110 x 110 | 56 | 80 000 | +7 / -3 | 145 | 13.5 | - | 36 | 55 | 22 | - | 22 |
| KDS | UMS8/SLZ | 110 x 110 | 56 | 80 000 | +7 / -3 | 145 | 13.5 | 18 | - | 55 | 22 | - | 22 |



${}^1F_{\max}$ in N
 $F_{\max} = F_{v_{\text{sp}}} + F_G + F_{\text{dyn}}$ in N
 $F_{v_{\text{sp}}}$: Screw preload force in floor anchoring
 F_G : proportional weight force of the machine
 F_{dyn} : proportional dynamic forces

* All measurements in mm
** Length and width in mm

isoloc Product Catalogue 7

Product photography:
75a, Büro für Gestaltung, Stuttgart

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